

Single Machine to Single PC



**In this configuration:
QC-Calc's display shows the data from the
machine it is connected to.**

Customer supplies PC (Windows)

2 network cards

- 1) for Makino connection**
- 2) Company network connection**

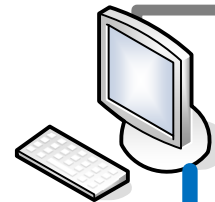
**End-user/company network connection is
customers responsibility.**

MTGage – Multiple Machines



Each machine is an additional connection license (up to 8 simultaneous connections)

First connection included with MTGage



Customer supplies PC (Windows)
2 network cards
1) for machine cell network
2) Company network connection

In this configuration:
QC-Calc's display is from the last machine to send data. If machines send data within seconds of each other – viewing the charts may be difficult.

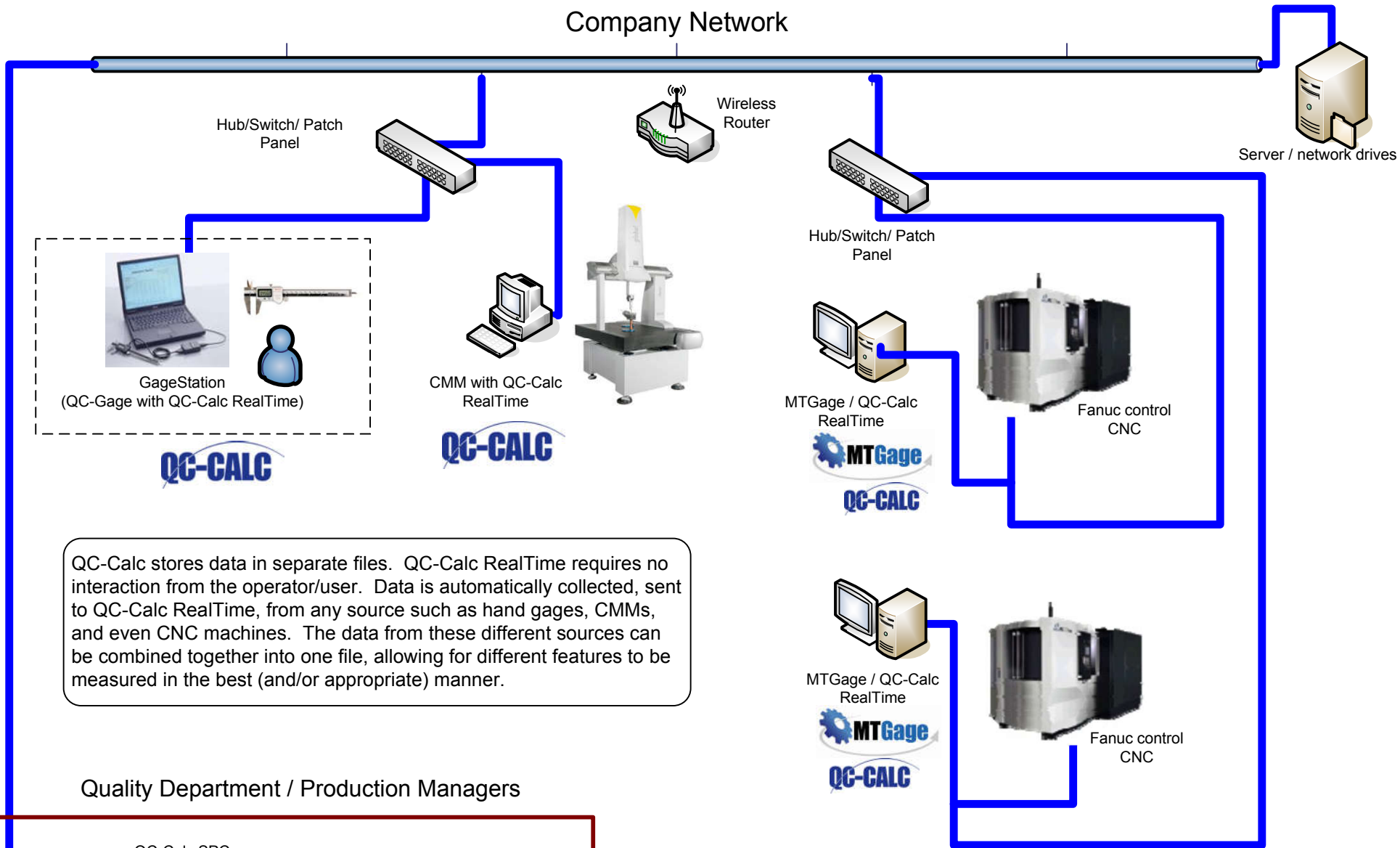
Typically data is stored on a network share folder and viewed with other QC-Calc software.

End-user/company network connection is customers responsibility.

User / Company Network connection

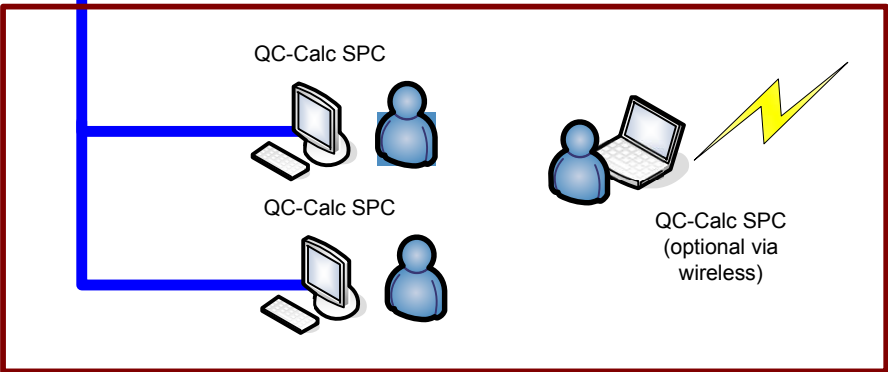


Company Network



QC-Calc stores data in separate files. QC-Calc RealTime requires no interaction from the operator/user. Data is automatically collected, sent to QC-Calc RealTime, from any source such as hand gages, CMMs, and even CNC machines. The data from these different sources can be combined together into one file, allowing for different features to be measured in the best (and/or appropriate) manner.

Quality Department / Production Managers



QC-Calc SPC can view the same data, grouping part files together if needed, and create reports and analyze your data.